

September 27, 1996

MEMORANDUM

TO: Orville Green, Assistant Administrator
Air & Hazardous Waste

FROM: Martin Bauer, Chief *M. Bauer*
Air Quality Permitting Bureau

SUBJECT: Issuance of Tier II Operating Permit #777-00177 to
Valley Ready Mix, Inc., Portable Concrete Batch Plant

PURPOSE

The purpose for this memorandum is to satisfy the requirements of IDAPA 16.01.01 Sections 400 through 406 (Rules for the Control of Air Pollution in Idaho) for issuing Operating Permits.

PROJECT DESCRIPTION

This project is for an Operating Permit (OP) for the Valley Ready Mix, Inc., portable concrete batch plant. Emission point sources existing at the facility are as follows: One diesel generator, one silo filter vent, one set of screens, solid material transport, handling, and storage. Fugitive emission sources found at the facility are as follows: solid material storage piles and paved and unpaved roads.

SUMMARY OF EVENTS

On February 12, 1996, the Division of Environmental Quality (DEQ) received the facility's Tier II OP application forms. On April 12, 1996, the application was determined complete. On August 5, 1996, a proposed Tier II OP was issued for public comment. The public comment period was from August 16, 1996, through September 16, 1996. No comments were received.

RECOMMENDATIONS

Based on the review of the OP application and on applicable state and federal regulations concerning the permitting of air pollution sources, the Bureau staff recommends that Valley Ready Mix, Inc., portable concrete batch plant be issued a Tier II OP for the sources that exist at the facility. Staff also recommends that the facility be notified of the Tier II permit fee requirement in writing. This fee will be applicable upon issuance of the permit.

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cc: J. Johnston, EIRO
Source File
COF
OP File Manual

August 5, 1996

MEMORANDUM

TO: Brian R. Monson, Chief
Operating Permits Bureau
Permits and Enforcement

FROM: Yihong Chen, Air Quality Engineer
Operating Permits Bureau
Harbi Elshafei, Air Quality Engineer *YC Harbi*
Operating Permits Bureau

THROUGH: Susan J. Richards, Air Quality Permits Manager *JR*
Operating Permits Bureau

SUBJECT: Technical Analysis for Tier II Operating Permit #777-00177
Valley Ready Mix, Incorporated, Idaho (portable)

PURPOSE

The purpose for this memorandum is to satisfy the requirements of IDAPA 16.01.01 Sections 400 through 406 (Rules for the Control of Air Pollution in Idaho) for issuing Operating Permits.

FACILITY DESCRIPTION

Valley Ready Mix, Inc., is a portable Ready-Mix concrete batch plant. The facility consists of two major processes, sand and gravel screening and Ready-Mix concrete batching. The facility was installed in 1988 without obtaining a Permit to Construct (PTC). The facility is not subject to 40 CFR 60 Subpart OOO according to the definition of nonmetallic mineral processing plant under section 60.671 that "Nonmetallic mineral processing plant means any combination of equipment that is used to crush or grind any nonmetallic mineral...". The attachment of 40 CFR 60 Subpart OOO can be found in Appendix A.

The screening process at the plant is described as follows: the material is transferred from the storage pile to the screens feed hopper by front end loader; from the feed hopper the material is fed to the screener by conveyor belt; wet suppression technique is used for screening process (details of this technique can be found in facility's OP application); after this process the rock and sand are transferred to storage piles by conveyor.

The concrete batching process at the plant is described as follows: rock and sand are transported from the storage piles (post-screen aggregates) to a feed hopper by front end loader; from the feed hopper, rock and sand are transferred to elevated aggregate bins in the batch plant by conveyor; the rock and sand are then dropped into a weigh hopper from the elevated bins; this takes place inside the batch plant which is totally enclosed; rock and sand are transferred by conveyor to the concrete mixer from the weigh hopper; cement and fly ash are pumped through a pneumatic hose from a bulker truck to a silo; the emissions from the silo are controlled by a silo filter; cement and fly ash are then dropped into a weigh hopper above the concrete mixer; this is a totally sealed transfer; cement and fly ash are then dropped into the concrete mixer from the weigh hopper.

Emissions of criteria air pollutants are generated at the facility from the solid material transport, handling and storage, sand and aggregates screening, concrete batch processing, fuel burning equipment, storage piles, and road dust fugitive.

PROJECT DESCRIPTION

This project is for an Operating Permit (OP) for the following existing emission points.

Emission Points:

- (1) Diesel Generator - Compression ignition (CI) diesel industrial engine with a maximum rated capacity of 200 kilowatts.

Diesel Generator Specifications:

Manufacturer:	Detroit
Model:	8V-92
Max. Hourly Combustion Rate:	9.97 gal/hr
Normal Annual Combustion Rate:	10,527 gal/yr
Fuel:	Diesel

Stack Design Specifications:

Height:	10 feet (above ground level)
Exit Diameter:	0.5 feet
Exit Gas Flow Rate:	1,950 actual cubic feet per minute (acfm, at max. hourly combustion rate, estimated)
Exit Temperature:	200°C - 400°C (at max. hourly combustion rate, estimated)

- (2) Silo Filter Vent - the filter is used to control the PM and PM10 emissions from the silo of cement and fly ash.

Silo Filter Vent Specifications:

Manufacturer:	McNeilus Truck and Manufacturing, Inc.
Model Number:	SFV 270
Flow Rate:	650 cubic feet per minute (cfm)
Air/Cloth Ratio:	2.40
Outlet Velocity:	1950 Ft/Min

- (3) Screens - with the maximum hourly processing capacity of 200 tons of aggregate per hour.

Screens Specifications:

Manufacturer:	EL-JAY
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- (4) Solid Material Transport, Handling, and Storage.

Fugitive Sources:

- (1) Solid material storage piles.
(2) Paved and unpaved roads.

The control equipment used for screening emission control is the wet suppression technique. The specifications for it is as follows:

Manufacturer:	Eagle Iron Works
Power Supply:	100 horsepower electric motor
Pressure of Water Pipe Opening:	30 psig

A more detailed process description is found in the OP application submittal.

SUMMARY OF EVENTS

On February 12, 1996, the Division of Environmental Quality (DEQ) received the facility's Tier II OP application. On March 1, 1996, DEQ returned the application and requested the facility to re-evaluate its confidential claim and also to separate confidential information from non-confidential one as per IDAPA 16.01.01.126 of the Rules for the Control of Air Pollution in Idaho. On March 14, 1996, DEQ received a revised OP application. All the application materials were reviewed, and it was determined that the application was complete on April 12, 1996.

A public comment period has been scheduled for the proposed permit.

DISCUSSION

1. Emission Estimates

Emission estimates were provided by Valley Ready Mix, Inc., and can be seen in the March 14, 1996, application. DEQ also estimated the PM-10, SO₂, NO_x, CO, and the VOC emissions using emission factors from AP-42, Section 1.3 (Fuel Oil Combustion, 1/95), Section 1.4 (Natural Gas Combustion, 1/95), Section 3.3 (Gasoline and Diesel Industrial Engines, 7/93), Section 11.12 (Concrete Batching, 1/95), and Section 13.2.4 (Aggregated Handling and Storage Piles, 1/95).

PM-10 is the pollutant that triggers the major source status for Valley Ready Mix, Inc. The potential to emit (PTE) is above 100 T/yr which are the sum of PM-10 emissions from pre-screen solid material transferring from hopper to conveyor and conveyor to screener, screening, post-screen solid material transferring from screen to conveyor, silo filter vent, weigh hopper loading which above the mixer, and the generator. The control efficiency of 99.6% for the filter has been included in estimating the PTE because the filter is considered part of process. The calculations of PTE can be found in Appendix B.

The applicant chose to net out of Tier I permitting by limiting the potential to emit of PM-10 to less than 100 T/yr. The applicant can operate the facility at its rated production capacity, 200 tons aggregate * (50,000 cubic yard / 80,000 tons aggregate) = 125 cubic yard per hour (yd³/hr), or 125 yd³/hr x 24 hr/day x 30 days/month = 90,000 cubic yards per month, by meeting the following control requirements: 1) Wet Suppression Techniques, a water spray system shall be used for the entire screening operation; 2) silo filter vent with control efficiency 99.6% or more shall be used to control particulate matter (PM) and PM-10 emissions from the silo of cement and fly ash; 3) sand and rock dropping from elevated bins to a weigh hopper shall be operated inside the batch plant which is totally enclosed; 4) weigh hopper loading of cement and flyash shall be a totally sealed transfer; and 5) the operating hours of the generator shall not exceed 3213 hours per year. The calculation of permit emissions can be found in Appendix C.

Screen3 modeling has been run for the generator at the emission rate 1 lb/hr. It can be found in Appendix D. The stack data of the filter vent of cement silo was not provided so the modeling result from a similar source was used. The spreadsheet for concrete batching general permit was used to estimate the NAAQS impact from the facility. The output indicated that, in order to meet the NAAQS, the operating hours of the generator should not exceed 3213 hours per year.

Compliance determination shall be based on the sections, OPERATING REQUIREMENTS and MONITORING AND RECORDKEEPING REQUIREMENTS, in the permit.

2. Area Classification

Valley Ready Mix, Inc., portable Ready-Mixed concrete batching plant is permitted to be operated in areas classified as attainment or unclassifiable for all Federal and State criteria air pollutants (i.e., PM, PM-10, CO, NO_x, and SO₂).

3. Facility Classification

The facility is not a designated facility as defined in IDAPA 16.01.01.25. The facility is classified as an A2 source because the actual emissions of PM is less than 100 tons per year.

4. Regulatory Review

This Tier II OP is subject to the following permitting requirements:

- | | |
|------------------------------------|--|
| a. <u>IDAPA 16.01.01.123</u> | Certification of documents |
| b. <u>IDAPA 16.01.01.401</u> | Tier II Operating Permit. |
| c. <u>IDAPA 16.01.01.403</u> | Permit Requirements for Tier II Sources. |
| d. <u>IDAPA 16.01.01.404.01(c)</u> | Opportunity for Public Comment. |
| e. <u>IDAPA 16.01.01.404.04</u> | Authority to Revise Operating Permits. |
| f. <u>IDAPA 16.01.01.406</u> | Obligation to Comply. |
| g. <u>IDAPA 16.01.01.470</u> | Permit Application Fees for Tier II Permits. |
| h. <u>IDAPA 16.01.01.500</u> | Registration Procedures and Requirements for Portable Equipment. |
| i. <u>IDAPA 16.01.01.625</u> | Visible Emission Limitation. |
| j. <u>IDAPA 16.01.01.650</u> | General Rules for the Control of fugitive dust. |
| k. <u>IDAPA 16.01.01.728</u> | Distillate Fuel Oil. |

5. Modeling

Screen3 modeling has been run for the generator at the emission rate 1 lb/hr (Appendix D). The result was input into concrete batch general permit spreadsheet.

FEES

Fees apply to this facility in accordance with IDAPA 16.01.01.470. The facility is subject to permit application fee for Tier II permits of five hundred dollars (\$500.00). IDAPA 16.01.01.470 became effective on March 7, 1995.

RECOMMENDATIONS

Based on the review of the OP application and on applicable state and federal regulations concerning the permitting of air pollution sources, the Bureau staff recommends that Valley Ready Mix, Inc., portable Ready-Mix concrete batch plant be issued a Tier II OP for the sources that exist at the facility. An opportunity for public comment shall be provided as required by IDAPA 16.01.01.404.01. Staff also recommends that the facility be notified of the Tier II permit fee requirement in writing. This fee will be applicable upon issuance of the permit.

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cc: J. Johnston, EIRO
Source File
COF

APPENDIX A

Environmental Protection Agency

Appendix A

part 000—Standards of Service for Non-ferrous Mineral Processing Plants

Rubber: 51 FR 3337, Aug. 1, 1986, unless otherwise noted.

§ 60.670 Applicability and designation of affected facility.

(b) Except as provided in paragraphs (c), (d), (e), (f), (g), (h), (i), and (j) of this section, the provisions of this subpart are applicable to violations of this subpart that affect facilities in fixed or portable nonmetallic mineral products or asphalt plants; each crusher, grinding mill, asphalt operation, asphalt plant, belt conveyor, belt conveyor, vector, vector, storage bin, enclosed truck or trailer, or other loading station.

(b) An affected facility that is subject to the provisions of subpart F or I or that follows in the plant process any facility subject to the provisions of subparts F or I of this part is not subject to the provisions of this subpart.

(c) Facilities at the following plants are not subject to the provisions of this subpart:

(1) Fixed sand and gravel plants and crushed stone plants with capacities, as defined in §60.671, of 23 megagrams per hour (25 tons per hour) or less;

(2) Portable sand and gravel plants and crushed stone plants with capacities, as defined in §60.671, of 108 megagrams per hour (100 tons per hour) or less; and

(3) Common clay plants and pumice plants with capacities, as defined in §60.671, of 8 megagrams per hour (10 tons per hour) or less.

(d)(1) When an existing facility is replaced by a piece of equipment of equal or smaller size, as defined in §60.671, having the same function as the existing facility, the new facility is exempt from the provisions of §§60.672, 60.674, and 60.676 except as provided for in paragraph (d)(3) of this section.

(2) An owner or operator seeking to comply with this paragraph shall comply with the reporting requirements of §60.676(a) and (b).

(3) An owner or operator replacing all existing facilities in a production line with new facilities does not qualify for the exemption described in paragraph (d)(1) of this section and must comply with the provisions of §§60.672, 60.674 and 60.676.

(e) An affected facility under paragraph (a) of this section that commences construction, reconstruction, or modification after August 31, 1983 is subject to the requirements of this part.

§60.671 Definitions.

All terms used in this subpart, but not specifically defined in this section, shall have the meaning given them in the Act and in subpart A of this part.

Dugging operation means the mechanical process by which bags are filled with nonmetallic minerals.

Belt conveyor means a conveying device that transports material from one location to another by means of an

endless belt that is carried on a series of idlers and routed around a pulley at each end.

Bucket elevator means a conveying device of nonmetallic minerals consisting of a head and foot assembly which supports and drives an endless single or double strand chain or belt to which buckets are attached.

Building means any frame structure with a roof.

Capacity means the cumulative rated capacity of all initial crushers that are part of the plant.

Capture system means the equipment (including enclosures, hoods, ducts, fans, dampers, etc.) used to capture and transport particulate matter generated by one or more process operations to a control device.

Control device means the air pollution control equipment used to reduce particulate matter emissions released to the atmosphere from one or more process operations at a nonmetallic mineral processing plant.

Conveying system means a device for transporting materials from one piece of equipment or location to another location within a plant. Conveying systems include but are not limited to the following: Feeders, belt conveyors, bucket elevators and pneumatic systems.

Crusher means a machine used to crush any nonmetallic minerals, and includes, but is not limited to, the following types: jaw, gyratory, cone, roll, rod mill, hammermill, and impactor.

Enclosed truck or railcar loading station means that portion of a nonmetallic mineral processing plant where nonmetallic minerals are loaded by an enclosed conveying system into enclosed trucks or railcars.

Fixed plant means any nonmetallic mineral processing plant at which the processing equipment specified in §60.670(a) is attached by a cable, chain, turnbuckle, bolt or other means (except electrical connections) to any anchor, slab, or structure including bedrock.

Fugitive emission means particulate matter that is not collected by a capture system and is released to the atmosphere at the point of generation.

Grinding mill means a machine used for the wet or dry fine crushing of any

Environmental Protection Agency

§60.672 Standard for particulate matter

piece of equipment is attached or clamped to any anchor, slab, or structure, including bedrock that must be removed prior to the application of a lifting or pulling force for the purpose of transporting the unit.

Production line means all affected facilities (crushers, grinding mills, screening operations, bucket elevators, belt conveyors, bagging operations, storage bins, and enclosed truck and railcar loading stations) which are directly connected or are connected together by a conveying system.

Screening operation means a device for separating material according to size by passing undersize material through one or more mesh surfaces (screens) in series, and retaining oversize material on the mesh surfaces (screens).

Size means the rated capacity in tons per hour of a crusher, grinding mill, bucket elevator, bagging operation, or enclosed truck or railcar loading station; the total surface area of the top screen of a screening operation; the width of a conveyor belt; and the rated capacity in tons of a storage bin.

Stack emission means the particulate matter that is released to the atmosphere from a capture system.

Storage bin means a facility for storage (including surge bins) of nonmetallic minerals prior to further processing or loading.

Transfer point means a point in a conveying operation where the nonmetallic mineral is transferred to or from a belt conveyor except where the nonmetallic mineral is being transferred to a stockpile.

Truck dumping means the unloading of nonmetallic minerals from movable vehicles designed to transport nonmetallic minerals from one location to another. Movable vehicles include but are not limited to: trucks, front end loaders, skip hoists, and railcars.

Vent means an opening through which there is mechanically induced air flow for the purpose of exhausting from a building air carrying particulate matter emissions from one or more affected facilities.

§60.672 Standard for particulate matter.

(a) On and after the date on which the performance test required to be

\$60.680

(I) The total surface area of the top screen of the existing screening operation being replaced and

(II) The total surface area of the top screen of the replacement screening operation.

(3) For a conveyor belt:

(I) The width of the existing belt being replaced and

(II) The width of the replacement conveyor belt.

(4) For a storage bin:

(I) The rated capacity in tons of the existing storage bin being replaced and

(II) The rated capacity in tons of replacement storage bins.

(b) Each owner or operator seeking to comply with §60.670(d) shall submit the following data to the Director of the Emission Standards and Engineering Division, (MD-13), U.S. Environmental Protection Agency, Research Triangle Park, North Carolina 27711.

(I) The information described in §60.670(a).

(2) A description of the control device used to reduce particulate matter emissions from the existing facility and a list of all other pieces of equipment controlled by the same control devices; and

(3) The estimated age of the existing facility.

(e) During the initial performance test of a wet scrubber, and daily thereafter, the owner or operator shall record the measurements of both the change in pressure of the gas stream across the scrubber and the scrubbing liquid flow rate.

(f) After the initial performance test of a wet scrubber, the owner or operator shall submit semiannual reports to the Administrator of occurrences when the measurements of the scrubber pressure loss (or gain) and liquid flow rate differ by more than 130 percent from the averaged determined during the most recent performance test.

(g) The reports required under paragraph (d) shall be postmarked within 30 days following end of the second and fourth calendar quarters.

(f) The owner or operator of any affected facility shall submit written reports of the results of all performance tests conducted to demonstrate compliance with the standards set forth in §60.672, including reports of opacity ob-

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servations made using Method 9 to demonstrate compliance with §60.672(b) and (c) and reports of observations using Method 22 to demonstrate compliance with §60.672(e).

(g) The requirements of this paragraph remain in force until and unless the Agency, in delegating enforcement authority to a State under section III(c) of the Act, approves reporting requirements or an alternative means of compliance surveillance adopted by such States. In that event, affected sources within the State will be relieved of the obligation to comply with paragraphs (a), (c), (d), (e), and (f) of this section, provided that they comply with requirements established by the State. Compliance with paragraph (b) of this section will still be required.

(6) FR 31337, Aug. 1, 1986, as Amended at 51 FR 6860, Feb. 14, 1986

Subpart PPP—Standard of Performance for Wool Fiberglass Insulation Manufacturing Plants

Source: 50 FR 7698, Feb. 26, 1985, unless otherwise noted.

§60.680 Applicability and designation of affected facility.

(a) The affected facility to which the provisions of this subpart apply is each rotary spin wool fiberglass insulation manufacturing line.

(b) The owner or operator of any facility under paragraph (a) of this section that commences construction, modification, or reconstruction after February 7, 1984, is subject to the requirements of this subpart.

§60.681 Definitions.

As used in this subpart, all terms not defined herein shall have the meaning given them in the Act and in subpart A of this part.

Glass pull rate means the mass of molten glass utilized in the manufacture of wool fiberglass insulation at a single manufacturing line in a specified time period.

Manufacturing line means the manufacturing equipment comprising the forming section, where molten glass is fiberized and a fiberglass mat is formed; the curing section, where the

Environmental Protection Agency

binder resin in the mat is thermally "set;" and the cooling section, where the mat is cooled.

Rotary spin means a process used to produce wool fiberglass insulation by forcing molten glass through numerous small orifices in the side wall of a spinner to form continuous glass fibers that are then broken into discrete lengths by high velocity air flow.

Wool fiberglass insulation means a thermal insulation material composed of glass fibers made from glass produced or melted at the same facility where the manufacturing line is located.

§60.682 Standard for particulate matter.

On and after the date on which the performance test required to be conducted by §60.6 is completed, no owner or operator subject to the provisions of this subpart shall cause to be discharged into the atmosphere from any affected facility any gases which contain particulate matter in excess of 5.6 kg/Mg (11.0 lb/ton) of glass pulled.

§60.683 Monitoring of operations.

(a) An owner or operator subject to the provisions of this subpart who uses a wet scrubbing control device to comply with the mass emission standard shall install, calibrate, maintain, and operate monitoring devices that measure the gas pressure drop across each scrubber and the scrubbing liquid flow rate to each scrubber. The pressure drop monitor is to be certified by its manufacturer to be accurate within 1250 pascals (11 inch water gauge) over its operating range, and the flow rate monitor is to be certified by its manufacturer to be accurate within 16 percent over its operating range.

(b) An owner or operator subject to the provisions of this subpart who uses a wet electrostatic precipitator control device to comply with the mass emission standard shall install, calibrate, maintain, and operate monitoring devices that measure the primary and secondary current (amperes) and voltage in each electrical field and the inlet water flow rate. In addition, the owner or operator shall determine the total residue (total solids) content of the water entering the control device

§60.684

once per day using Method 209A, "Total Residue Dried at 103-105 °C," in *Standard Methods for the Examination of Water and Wastewater*, 16th Edition, 1980 (incorporated by reference—see §60.17). Total residue shall be reported as percent by weight. All monitoring devices required under this paragraph are to be certified by their manufacturers to be accurate within 16 percent over their operating range.

(c) All monitoring devices required under this section are to be recalibrated quarterly in accordance with procedures under §60.13(b).

§60.684 Recordkeeping and reporting requirements.

(a) At 30-minute intervals during each 2-hour test run of each performance test of a wet scrubber control device and at least once every 4 hours thereafter, the owner or operator shall record the measurements required by §60.683(a).

(b) At 30-minute intervals during each 2-hour test run of each performance test of a wet electrostatic precipitator control device and at least once every 4 hours thereafter, the owner or operator shall record the measurements required by §60.683(b), except that the concentration of total residue in the water shall be recorded once during each performance test and once per day thereafter.

(c) Records of the measurements required in paragraphs (a) and (b) of this section must be retained for at least 3 years.

(d) Each owner or operator shall submit written semiannual reports of exceedances of control device operating parameters required to be monitored by paragraphs (a) and (b) of this section and written documentation of, and a report of corrective maintenance required as a result of, quarterly calibrations of the monitoring devices required in §60.683(c). For the purpose of these reports, exceedances are defined as any monitoring data that are less than 70 percent of the lowest value or greater than 130 percent of the highest value of each operating parameter recorded during the most recent performance test.

(e) The requirements of this section remain in force until and unless the

APPENDIX B

Appendix B

FACILITY: Valley Ready Mix, Inc.
CONTACT: Stacey B. Wahers
ADDRESS: P.O. Box 390
 Rexburg, ID 83440
PHONE: (800)359-3586
PROJECT: Calculation of Potential to Emit (PTE), PM10
FILE NAME: 10PTE.WKI

Engineer: Yihong
Date: 18-Jul-96
Operating hour: 8760 hr

PTE (PM10)=	131.18 T/yr	29.81 lb/hr
PTE (NOx)=	27.056 T/yr	6.077 lb/hr
PTE (SOx)=	4.013 T/yr	0.916 lb/hr
PTE (CO)=	5.848 T/yr	1.314 lb/hr
PTE (NMOC)=	0.030 T/yr	0.001 lb/hr

REFERENCES (AP-42)	PROCESS	POLLUTANT	PRODUCTION RATE Annual	UNIT hourly (unit name as annual)	EF	UNITS	NCONTRO		REMARKS
							EMISSION (TON/YR)	MISSIONS (LB/HR)	
PRE-SCREEN MATERIAL HANDLING									
13.2.4(1/95)	Transfer raw material: storage - hopper	PM10	1752000 tons	200 hourly (lb/ton)	0.003	lb/ton	2.70	0.62	Equation in Section 13.2.4.3 with k=0.35,U=8,M=1.5
13.2.4(1/95)	Transfer raw material: hopper - conveyor	PM10	1752000 tons	200 hourly (lb/ton)	0.003	lb/ton	2.70	0.62	Per application
13.2.4(1/95)	Transfer raw material: conveyor - screen	PM10	1752000 tons	200 hourly (lb/ton)	0.003	lb/ton	2.70	0.62	
					sum(118+119)=		5.41	1.23	
SCREENING									
8.19.1(9/85)	Sand and Rock Screening	PM10	1752000 tons	200 hourly (lb/ton)	0.12	lb/ton	105.12	24.00	
POST-SCREEN MATERIAL HANDLING									
13.2.4(1/95)	screened materials - belt conveyors	PM10	1752000 tons	200 hourly (lb/ton)	0.001	lb/ton	0.38	0.13	Equation in Section 13.2.4.3 with k=0.35,U=8,M=4.5
13.2.4(1/95)	rock conveyor - storage pile(s)	PM10	1051200 tons	120 hourly (lb/ton)	0.003	lb/ton	1.62	0.37	Equation in Section 13.2.4.3 with k=0.35,U=8,M=1.5
13.2.4(1/95)	min conveyor - storage pile	PM10	700000 tons	80 hourly (lb/ton)	0.001	lb/ton	0.25	0.06	Equation in Section 13.2.4.3 with k=0.35,U=8,M=9
					sum(127)=		0.56	0.13	
CONCRETE BATCH PROCESSING									
13.2.4(1/95)	rock storage pile(s) - feed hopper	PM10	876000 tons	100 hourly (lb/ton)	0.003	lb/ton	1.35	0.31	Equation in Section 13.2.4.3 with k=0.35,U=8,M=1.5
13.2.4(1/95)	min storage pile - feed hopper	PM10	578160 tons	66 hourly (lb/ton)	0.001	lb/ton	0.17	0.04	Equation in Section 13.2.4.3 with k=0.35,U=8,M=5
13.2.4(1/95)	rock feed hopper - fixed conveyor	PM10	876000 tons	100 hourly (lb/ton)	0.003	lb/ton	1.35	0.31	Equation in Section 13.2.4.3 with k=0.35,U=8,M=1.5
13.2.4(1/95)	min feed hopper - fixed conveyor	PM10	578160 tons	66 hourly (lb/ton)	0.001	lb/ton	0.17	0.04	Equation in Section 13.2.4.3 with k=0.35,U=8,M=5
11.12(1/95)	fixed conveyor - elevated aggregate bins (rock)	PM10	876000 tons	100 hourly (lb/ton)	0.029	lb/ton	11.43	2.61	No EF for PM-10 available. EF for PM is used
	fixed conveyor - elevated aggregate bins (min)	PM10	578160 tons	66 hourly (lb/ton)	0.029	lb/ton	7.54	1.72	No EF for PM-10 available. EF for PM is used
11.12(1/95)	Transfer flyash+cement to silos (pneumatic)	PM10	350400 tons	40 hourly (lb/ton)	0.27	lb/ton	0.19	0.04	silo filter has been considered as part of process so 99.6% cont is included.
11.12(1/95)	*Weight hopper loading(bins - hopper, aggregates)	PM10	1443400 tons	165 hourly (lb/ton)	0.02	lb/ton	14.43	3.30	similar controlled sources,
11.12(1/95)	*Weight hopper loading(silo - hopper,cement&fly ash)	PM10	350400 tons	40 hourly (lb/ton)	0.02	lb/ton	3.50	0.80	similar controlled sources,
11.12(1/95)	*Mixer loading (central mix)	PM10	1793800 tons	205 hourly (lb/ton)	0.04	lb/ton	35.92	8.20	loading aggregates, cement and flyash. 40 +165 ton/hr sum(139+140+141))
					18.15		4.14		
FUEL BURNING EQUIPMENT									
weight % of sulfur in fuel=									
3.3(7/93)	Diesel generator set	0.5	11781.78 MMBtu	1.345 MMBtu/hr = 9.97 (gal/hr) * 7.1 (lb/gal) * 0.019 (MMBtu/lb)					
	Fuel Used: 10327.0 gal/yr		PM10		0.31 lb/MMBtu	1.826	0.417	Emissions = fuel used(gal/hr) x fuel weight(lb/gal) x	
	Fuel wt: 7.1 lb/gal		NOx		4.41 lb/MMBtu	25.979	5.931	heat value(MMBTU/lb) x emission factor(lb/MMBTU)	
	Heat Val: 0.019 MMBtu/lb		SOx		0.39 lb/MMBtu	1.708	0.390	grain loading limits: 0.015 and 0.030 gr/dsc @ 3% oxygen	
	Hourly fuel used: 9.97 gal/hr		CO		0.95 lb/MMBtu	5.596	1.278	for gas and liquid respectively	
			TOC						
			exhaust		0.35 lb/MMBtu	2.062	0.471		

Appendix B

		0 IN/MIN/HR		0.000	
		0 IN/MIN/HR		0.013	
		0 IN/MIN/HR		0.059	
1.3(1995)	Water heater (steam, process)	PM10	63948 gal	7.3	0.000
		NOx		2 lb/10 ⁻³ gal	0.000
		SOx		20 lb/10 ⁻³ gal	0.000
		CO		72 lb/10 ⁻³ gal	0.000
		NMTOC		5 lb/10 ⁻³ gal	0.000
1.4(1995)	Water heater (natural gas, process)	PM10	\$760000 cf	1000	7.5 lb/10 ⁻³ gal
		NOx		100 lb/10 ⁻³ cf	0.000
		SOx		0.6 lb/10 ⁻³ cf	0.000
		CO		21 lb/10 ⁻³ cf	0.000
		NMTOC		5.28 lb/10 ⁻³ cf	0.000
				annual(46+125+560)	0.439
					1.923

Note:

(a) Annual Production (t/yr) = Hourly Rate (t/hr)* Operating Hours (hr/yr)*coefficients

(b) Short Term Emission (lb/hr) = EF(emission factor, lb/cu ft) * Hourly Process Rate (cu ft/hr)

(c) Long Term Emission (tca/yr) = EF(emission factor, lb/cu ft) * (1/2000 cuft/lb) * Annual Process Rate (cu ft/yr)

(d) "Technical Guidance For Control of Industrial Process fugitive Particulate Emissions", EPA-450/3-77-010, U.S. environmental protection Agency.

Research Triangle Park, NC, March 1977

continue

APPENDIX C

Appendix C-1

FACILITY: Valley Ready Mix, Inc.
CONTACT: Stacey B. Walters
ADDRESS: P.O. Box 390
 Rexburg, ID 83440
PHONE: (800)359-3586
PROJECT: Tier II OP (synthetic minor)
FILE NAME: 10totper.wk1

Engineer: Yihong
Date: 29-Jul-96

Permitted limits for PM-10 and other corresponding emissions

SOURCE	PM		PM-10		CO		NOx		SOx		VOC	
	lb/hr	Ton/yr										
Pre-screen Material Handling	3.53	15.45	1.23	5.41	—	—	—	—	—	—	—	—
Screening	9.60	42.05	7.20	31.54	—	—	—	—	—	—	—	—
Post-screen Material Handling	0.38	1.66	0.13	0.58	—	—	—	—	—	—	—	—
Cement Silo Filter Vent	0.04	0.19	0.04	0.19	—	—	—	—	—	—	—	—
Weigh Hopper Loading	0.33	1.45	0.33	1.45	—	—	—	—	—	—	—	—
Generator	0.42	0.41	0.42	0.41	1.28	2.05	5.93	9.53	0.39	0.63	0.48	0.78
Sum	14.30	61.20	9.36	39.57	1.28	2.05	5.93	9.53	0.39	0.63	0.48	0.78

Appendix C-2

FACILITY: Valley Ready Mix, Inc.

CONTACT: Stacey B. Walker

ADDRESS: P.O. Box 305

PRO. 550

Kokomo, Indiana

PHONE: (800)339-3386

PROJECT: Calculating Pi

Operating hrs (except for Generator)	8760 hr	Engineer:	Yihong
Operating hrs for Generator	3215 hr	Date:	29-Jul-94
PFR (PM10)-x	19.83 T/day	coefficient(s)=	
		9.36 lb/hr	

REFERENCES (AP-42)	PROCESS	POLLUTANT	PRODUCT TION	UNIT INTRODUC- TION hourly (unit name as annual) (a)	EF	UNITS	NCONTR EMISSION (TON/YR)		NCONTR MISSION EFF (LB/HR)		CONTI MISSION (TON/YR)		CONTI EFF (LB/HR)		REMARKS	
							(c)	(b)	(d)	(e)	(f)	(g)	(h)	(i)		
13.2.4(195)	Transfer raw material: storage - hopper	PM10	1752000 tons	200	0.003 lb/ton		2.704	0.617	0	2.704	0.617	Equation in Section 13.2.4.3 with k=0.35, U=8, M=1.5				
13.2.4(195)	Transfer raw material: hopper - conveyor	PM10	1752000 tons	200	0.003 lb/ton		2.704	0.617	0	2.704	0.617	Per application				
13.2.4(195)	Transfer raw material: conveyor - screen	PM10	1752000 tons	200	0.003 lb/ton		2.704	0.617	0	2.704	0.617					
	SCREENING						sum(116+117)=	5.408	1.235		5.408	1.235				
8.19.1(985)	Sand and Rock Screening	PM10	1752000 tons	200	0.12 lb/ton		105.120	24.000	0.7	31.536	7.200					
	POST-SCREEN MATERIAL HANDLING											Mavg = 1.5*(120/200)+9*(80/200) = 4.5				
13.2.4(195)	screened materials - belt conveyor(s)	PM10	1752000 tons	200	0.001 lb/ton		0.581	0.133	0	0.581	0.133	Equation in Section 13.2.4.3 with k=0.35, U=8, M=4.5				
13.2.4(195)	rock conveyor - storage pile(s)	PM10	1051200 tons	120	0.003 lb/ton		3.622	0.370	0	3.622	0.370	Equation in Section 13.2.4.3 with k=0.35, U=8, M=1.5				
13.2.4(195)	sand conveyor - storage pile	PM10	700000 tons	80	0.001 lb/ton		0.252	0.057	0	0.252	0.057	Equation in Section 13.2.4.3 with k=0.35, U=8, M=9				
							sum(125)=	0.581	0.133		0.581	0.133				
	CONCRETE BATCHING PROCESSING															
13.2.4(195)	rock storage pile(s) - feed hopper	PM10	876000 tons	100	0.003 lb/ton		1.352	0.309	0	1.352	0.309	Equation in Section 13.2.4.3 with k=0.35, U=8, Mavg=1.3				
13.2.4(195)	sand storage pile - feed hopper	PM10	578160 tons	66	0.001 lb/ton		0.165	0.038	0	0.165	0.038	Equation in Section 13.2.4.3 with k=0.35, U=8, Mavg=5				
13.2.4(195)	rock feed hopper - fixed conveyor	PM10	876000 tons	100	0.003 lb/ton		1.352	0.309	0	1.352	0.309	Equation in Section 13.2.4.3 with k=0.35, U=8, Mavg=1.3				
13.2.4(195)	sand feed hopper - fixed conveyor	PM10	578160 tons	66	0.001 lb/ton		0.165	0.038	0	0.165	0.038	Equation in Section 13.2.4.3 with k=0.35, U=8, Mavg=5				
11.12(195)	fixed conveyor - elevated aggregate bins (rock)	PM10	876000 tons	100	0.029 lb/ton		11.432	2.610	0	11.432	2.610	No EF for PM-10 available. EF for PM is used				
11.12(195)	fixed conveyor - elevated aggregate bin (sand)	PM10	578160 tons	66	0.029 lb/ton		7.545	1.723	0	7.545	1.723	No EF for PM-10 available. EF for PM is used				
11.12(195)	Transfer flyash/silicate to silo (pneumatic)	PM10	350400 tons	40	0.27 lb/ton		47.304	10.800	0.996	0.189	0.043	No EF for PM-10 available. EF for PM is used				
11.12(195)	*Weight hopper loading(bins - hopper, aggregates)	PM10	1445400 tons	165	0.02 lb/ton		14.454	3.300	0.9	1.445	0.330	Inside the batch plant, per OP app.				
11.12(195)	*Weight hopper loading(silo-hopper, cement & fly ash)	PM10	350400 tons	40	0.02 lb/ton		3.504	0.800	1	0.000	0.000	totally sealed transfer, per OP app.				
11.12(195)	*Miner loading (control mix)	PM10	1795800 tons	205	0.04 lb/ton		35.916	8.200	0	35.916	8.200	similar controlled sources, aggregates, cement & fly ash. 40 +165 tons/hr				
							sum(137+138+139))	65.262	14.900		1.635	0.373				
	FUEL BURNING EQUIPMENT	POLLUTANT														
3.3(793)	weight % of sulfur in fuel=	0.5	4321.33 MMBtu	1.345	MMBtu/kg = 9.97 (gal/hr) * 7.1 (lb/gal) * 0.019 (MMBtu/lb)											
	Diesel generator set	PM10			0.31 lb/MMBtu		0.670	0.417	0	0.670	0.417	Emissions = fuel used(gal/hr) x fuel weight(lb/gal) x heat value(MMBTU/lb) x emission factor(lb/MMBTU)				
	Fuel Used: 10527.0 gal/hr	NOx			4.41 lb/MMBtu		9.529	5.931	0	9.529	5.931					
	Fuel wt: 7.1 lb/gal	SOx			0.29 lb/MMBtu		0.627	0.390	0	0.627	0.390					
	Heat Val: 0.019 MMBtu/lb	CO			0.95 lb/MMBtu		2.053	1.278	0	2.053	1.278					
	Hourly fuel used: 9.97 gal/hr	TOC			sum(150+151+152)=		0.778	0.484		0.778	0.484					
		exhaust			0.35 lb/MMBtu		0.756	0.471	0	0.756	0.471					
		evaporative			0 lb/MMBtu		0.000	0.000	0	0.000	0.000					
		crackdown			0.01 lb/MMBtu		0.022	0.013	0	0.022	0.013					

Appendix C-2
Continued

Substance	0 in MMBu	0.000	0.000	0.000	0.000

Note:

- (a) Annual Production (t/yr) = Hourly Rate (t/hr)*Operating Hours (hr/yr)*Coefficient
 - (b) Short Term Emissions (t/hr) = EF*(particulate factor, revised) * Hourly Process Rate (t/hr/hr)
 - (c) Long Term Emissions (t/yr) = EF*(emission factor, revised) * (1/72000 ton/yr) * Annual Process Rate (t/ton/yr)
 - (d) Controlled Emissions (t/hr or t/yr) = Uncontrolled Emission * (1-Control Efficiency)
 - (e) coefficient = (219280)/(2009760)
- (*) "Technical Guidance For Control of Industrial Process fugitive Particulate Emissions", EPQ-4503-77-010, U.S. environmental protection Agency,
Research Triangle Park, NC, March 1977

APPENDIX D

Appendix D

07/29/96

*** SCREEN3 MODEL RUN ***
 *** VERSION DATED 95250 ***

Valley Ready Mix, Inc. Generator

SIMPLE TERRAIN INPUTS:

SOURCE TYPE	=	POINT
EMISSION RATE (G/S)	=	.610000
STACK HEIGHT (M)	=	3.0000
STK INSIDE DIAM (M)	=	.1500
STK EXIT VELOCITY (M/S)	=	52.0782
STK GAS EXIT TEMP (K)	=	573.0000
AMBIENT AIR TEMP (K)	=	293.0000
RECEPTOR HEIGHT (M)	=	.0000
URBAN/RURAL OPTION	=	RURAL
BUILDING HEIGHT (M)	=	.0000
MIN HORIZ BLDG DIM (M)	=	.0000
MAX HORIZ BLDG DIM (M)	=	.0000

STACK EXIT VELOCITY WAS CALCULATED FROM
 VOLUME FLOW RATE = 1950.0000 (ACFM)

BUOY. FLUX = 1.404 M**4/S**3; MOM. FLUX = 7.801 M**4/S**2.

*** FULL METEOROLOGY ***

 *** SCREEN AUTOMATED DISTANCES ***

*** TERRAIN HEIGHT OF 0. M ABOVE STACK BASE USED FOR FOLLOWING DISTANCES ***

DIST (M)	CONC (UG/M**3)	STAB	U10M (M/S)	USTK (M/S)	MIX HT (M)	PLUME HT (M)	SIGMA Y (M)	SIGMA Z (M)	SIGMA DWASH
72.	243.7	4	10.0	10.0	3200.0	5.76	6.10	3.58	NO
100.	246.0	4	8.0	8.0	2560.0	6.45	8.26	4.75	NO
200.	186.2	4	3.5	3.5	1120.0	10.89	15.73	8.79	NO
300.	144.7	4	2.5	2.5	800.0	14.05	22.83	12.50	NO
400.	117.3	4	2.0	2.0	640.0	16.82	29.72	15.77	NO
500.	98.85	4	1.5	1.5	480.0	21.42	36.53	19.04	NO
600.	85.13	4	1.5	1.5	480.0	21.42	43.04	21.85	NO
700.	74.03	4	1.0	1.0	320.0	30.63	49.82	25.30	NO

MAXIMUM 1-HR CONCENTRATION AT OR BEYOND 72. M:
 100. 246.0 4 8.0 8.0 2560.0 6.45 8.26 4.75 NO

DWASH= MEANS NO CALC MADE (CONC = 0.0)
 DWASH=NO MEANS NO BUILDING DOWNWASH USED
 DWASH=HS MEANS HUBER-SNYDER DOWNWASH USED
 DWASH=SS MEANS SCHULMAN-SCIRE DOWNWASH USED
 DWASH=NA MEANS DOWNWASH NOT APPLICABLE, X<3*LB

 *** SUMMARY OF SCREEN MODEL RESULTS ***

CALCULATION PROCEDURE	MAX CONC (UG/M**3)	DIST TO MAX (M)	TERRAIN HT (M)
SIMPLE TERRAIN	246.0	100.	0.

APPENDIX E

Appendix E

Company Name:	Valley Ready Mix, Inc.	Engineer:	Yihong
Project:	Tier II P.O Box 390 Rexburg, ID 83440	Date:	29-Jul-96
		File:	general.wkl

Tons per Year Emission Limit:	100 [=] Tons/yr
Concrete Batch Plant Information	
Facility Production Capacity:	125 [=] yd ³ /hr
	Note: 200 tons aggregate/hr * 50,000 Yd ³ / 80,000 tons aggregate
Maximum Annual Hours of Operation:	8,760 [=] hr/yr
Cement Silo:	
Modeled 1-hr Concentration:	120 [=] µg/m ³ , at emission rate of 1 lb/hr
Baghouse Control Effic.	99.60% %
Cement Hopper:	
Modeled 1-hr Concentration:	N/A [=] µg/m ³ , at emission rate of 1 lb/hr
Baghouse Control Effic.	N/A %

Background Concentrations		1-hr	3-hr	8-hr	24-hr	Annual
PM _{2.5} /10 ⁻⁶					86	32.7
CO		11400		5130		40
NO _x /10 ⁻⁶						
SO ₂ /10 ⁻⁶			543		144	23.5
TOC						

Generator	
Enforceable Limits:	
Production:	125 yd ³ /hr
Operational:	34.0 hr/day 3,213 hr/year

Generator Set Information	
Generator? (Y/N)	Y
Generator Size:	200 [=] kW
Units:	B (A = Horsepower) (B = Kilowatts)
Fuel Type:	A (A = Diesel-Fired Generator) (B = Gasoline-Fired or Dual-Fired Generator)
	9.97 [=] gal/hr
	Conversion Factor 268.14
Modeled 1-hr Concentration:	246 [=] µg/m ³ , at emission rate of 1 lb/hr

DIVISION OF ENVIRONMENTAL QUALITY
PORTABLE EQUIPMENT REGISTRATION AND RELOCATION FORM

COMPANY NAME: _____ PHONE #: _____

COMPANY MAILING ADDRESS: _____

PLANT TYPE (i.e. mfr. name, model #, etc.): _____

PLANT PERMIT # (if applicable): _____

CURRENT PLANT LOCATION: _____

NEW PLANT LOCATION: _____

ESTIMATED DATES OF OPERATION AT NEW LOCATION (Month/Day/Year)

Start-up: _____ End: _____

FUEL TYPE: _____

Have any major components of the plant or its air pollution control equipment been replaced or modified since the plant last operated?

No: _____ Yes: _____ (If yes, explain below)

NAME OF CONTACT PERSON: _____

Phone # (if different than above): _____

Signature: _____ Date: _____

If plant will be operated in conjunction with a contract with the State of Idaho, please specify:

Contract #: _____

State of Idaho Contact Person: _____ Phone #: _____

THIS FORM MUST BE SUBMITTED 10 DAYS BEFORE PLANT IS RELOCATED.

A SCALED PLOT PLAN IDENTIFYING THE PROPERTY BOUNDARY OF THE NEW SITE MUST BE INCLUDED WITH THIS FORM.

Mail to: Division of Environmental Quality
Permits and Enforcement
1410 North Hilton, Third Floor
Boise, Idaho 83706